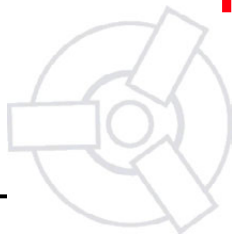


Futtertype:

**Schunk**

**Rota NCF 315**



**HWR** Spanntechnik GmbH

Lübke mannstraße 13

28876 Oyten

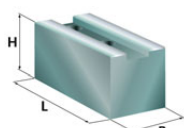
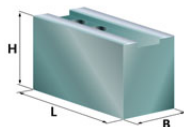
Telefon (04207) 6887-0

Fax (04207) 6887-15

email: info@spannbacken.de



**Markenspannbacken**



| Weiche Aufsatzbacke mit Spitzverzahnung 1/16°90°, Nut=21mm |    |     |         |       |           |           |
|------------------------------------------------------------|----|-----|---------|-------|-----------|-----------|
| B                                                          | H  | L   | kg/Satz | Typ   | Ident-Nr. | Werkstoff |
| 50                                                         | 50 | 120 | 5,1     | RE25  | 202010    | 16MnCr5   |
| 50                                                         | 80 | 120 | 9,3     | RD25  | 201020    | 16MnCr5   |
| 50                                                         | 80 | 120 | 3,3     | RD25A | 209003    | Aluminium |

| Ausführung: angeschragt |    |     |     |      |        |         |
|-------------------------|----|-----|-----|------|--------|---------|
| 50                      | 50 | 140 | 9,4 | RH32 | 203015 | 16MnCr5 |

| Ausführung: Rohlinge, ungebohrt |     |     |      |      |        |         |
|---------------------------------|-----|-----|------|------|--------|---------|
| 45                              | 60  | 90  | 6,8  | RB10 | 200052 | 16MnCr5 |
| 50                              | 50  | 90  | 5,1  | RB15 | 200053 | 16MnCr5 |
| 50                              | 80  | 90  | 8,3  | RB25 | 200055 | 16MnCr5 |
| 60                              | 60  | 90  | 7,3  | RB35 | 200057 | 16MnCr5 |
| 60                              | 60  | 105 | 8,5  | RB40 | 200058 | 16MnCr5 |
| 60                              | 80  | 90  | 9,9  | RB45 | 200059 | 16MnCr5 |
| 60                              | 80  | 120 | 13,2 | RB55 | 200061 | 16MnCr5 |
| 64                              | 102 | 120 | 16,8 | RB60 | 200062 | C15     |
| 64                              | 127 | 120 | 20,4 | RB65 | 200063 | C15     |
| 80                              | 60  | 120 | 13,2 | RB70 | 200064 | 16MnCr5 |

| Weiche Segment-Aufsatzbacke |    |     |            |                  |      |        |
|-----------------------------|----|-----|------------|------------------|------|--------|
|                             |    |     | Ausführung | Nutenstein: GG32 |      |        |
| 240                         | 76 | 118 | 28,0       | I                | CM32 | 208005 |
| 240                         | 76 | 118 | 10,0       | I                | HL32 | 210006 |
| Ø304                        | 76 | 133 |            | II               | BN24 | 211104 |
| Ø304                        | 76 | 133 |            | II               | BN26 | 211204 |

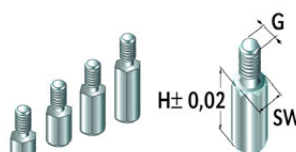
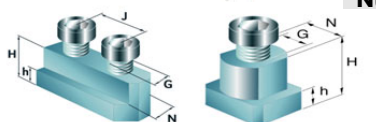
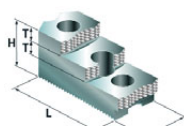
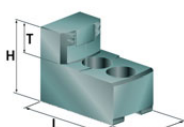
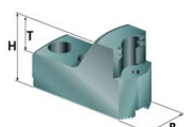
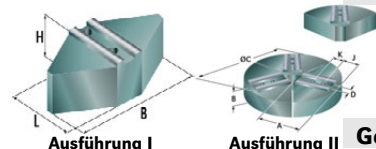
| Gehärtete Greiferspannbacken, Außenspannung |    |    |         |      |           |           |
|---------------------------------------------|----|----|---------|------|-----------|-----------|
| B                                           | H  | T  | kg/Satz | Typ  | Ident-Nr. | Werkstoff |
| 50                                          | 59 | 25 |         |      |           |           |
| Spannbereich                                |    |    |         |      |           |           |
| 49- 136mm                                   |    |    | 3,9     | IC04 | 228012    | 16MnCr5   |
| 82- 172mm                                   |    |    | 3,3     | IC05 | 228013    | 16MnCr5   |
| 127- 217mm                                  |    |    | 2,7     | IC08 | 228014    | 16MnCr5   |
| 177- 268mm                                  |    |    | 2,4     | IC13 | 228015    | 16MnCr5   |
| 229- 320mm                                  |    |    | 2,8     | IC18 | 228016    | 16MnCr5   |

| Gehärtete Greiferspannbacken, Innenspannung |    |    |         |      |           |           |
|---------------------------------------------|----|----|---------|------|-----------|-----------|
| B                                           | H  | T  | kg/Satz | Typ  | Ident-Nr. | Werkstoff |
| 50                                          | 59 | 25 |         |      |           |           |
| Spannbereich                                |    |    |         |      |           |           |
| 100- 191mm                                  |    |    | 3,9     | JC08 | 230008    | 16MnCr5   |
| 154- 244mm                                  |    |    | 2,8     | JC10 | 230009    | 16MnCr5   |
| 205- 296mm                                  |    |    | 2,7     | JC15 | 230010    | 16MnCr5   |

| Gehärtete umkehrbare Aufsatzbacken |    |       |    |      |           |           |
|------------------------------------|----|-------|----|------|-----------|-----------|
| B                                  | H  | L     | T  | Typ  | Ident-Nr. | Werkstoff |
| 50                                 | 59 | 103,5 | 14 | GY25 | 221015    | 16MnCr5   |

| Nutensteine |    |                    |            |                  |           |           |
|-------------|----|--------------------|------------|------------------|-----------|-----------|
|             |    |                    | Ausführung | Nutenstein: GG25 |           |           |
| H           | h  | J                  | G          | Typ              | Ident-Nr. | Werkstoff |
| 27          | 11 | 25 f.harte Backen  | M16        | I                | GG25      | 288004    |
| 27          | 11 | 28 f.weiche Backen | M16        | I                | GG32      | 288003    |
| 27          | 11 | —                  | M16        | II               | GN25      | 287003    |

| Auflagebolzen |    |    |      |           |           |  |
|---------------|----|----|------|-----------|-----------|--|
| G             | H  | SW | Typ  | Ident-Nr. | Werkstoff |  |
| M8            | 5  | 13 | IU05 | 229008    | C15       |  |
| M8            | 10 | 13 | IU10 | 229009    | C15       |  |
| M8            | 15 | 13 | IU15 | 229010    | C15       |  |
| M8            | 20 | 13 | IU20 | 229011    | C15       |  |
| M8            | 25 | 13 | IU25 | 229012    | C15       |  |



**Gripper Hartmetall**



**Ausdrehvorrichtung**



**Stangengreifer**



**Reinigungsplatte**



**Pendelbacken**

Weitere Abmessungen und Sonderspannbacken auf Anfrage. Weitere Datenblätter unter: [www.spannbacken.de](http://www.spannbacken.de)  
Änderungen und Irrtümer vorbehalten.