

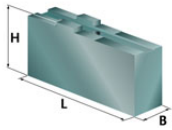
**Futtertype:  
Forkardt  
KTNC 200**



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**Markenspannbacken**

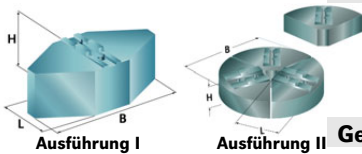


**Weiche Aufsatzbacke mit Kreuzversatz**

| B  | H  | L   | kg/Satz | Typ          | Ident-Nr. | Werkstoff |
|----|----|-----|---------|--------------|-----------|-----------|
| 22 | 51 | 105 | 2,0     | <b>CU20</b>  | 236006    | C15       |
| 30 | 55 | 100 | 2,9     | <b>CU201</b> | 237201    | C15       |
| 40 | 40 | 70  | 2,2     | <b>DP20</b>  | 236007    | C15       |
| 40 | 60 | 85  | 4,0     | <b>CU204</b> | 237204    | C15       |
| 40 | 80 | 95  | 5,8     | <b>CU205</b> | 237205    | C15       |
| 25 | 50 | 105 | 0,9     | <b>CW20</b>  | 238002    | Aluminium |

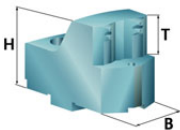
**Weiche Segment-Aufsatzbacke mit Kreuzversatz Ausführung**

|      |    |    |      |                |        |           |
|------|----|----|------|----------------|--------|-----------|
| 150  | 64 | 76 | 14,0 | <b>I CQ20</b>  | 239002 | C15       |
| 150  | 64 | 76 | 5,9  | <b>I HT20</b>  | 240001 | Aluminium |
| Ø203 | 51 | 90 |      | <b>II CF20</b> | 239102 | C15       |



**Gehärtete Greiferspannbacken, Außenspannung**

| B                               | H  | T  | kg/Satz | Typ         | Ident-Nr. | Werkstoff |
|---------------------------------|----|----|---------|-------------|-----------|-----------|
| 28                              | 49 | 20 |         |             |           |           |
| <b>Spannbereich</b>             |    |    |         |             |           |           |
| 27-30/ 32-38/ 68-74/ 77-84      |    |    | 1,3     | <b>LY20</b> | 250110    | 16MnCr5   |
| 30-33/ 36-42/ 72-79/ 82-89      |    |    | 1,3     | <b>LY21</b> | 250111    | 16MnCr5   |
| 53-60/ 62-69/ 109-116           |    |    | 1,2     | <b>LY22</b> | 250112    | 16MnCr5   |
| 57-64/ 104-111/ 114-121         |    |    | 1,2     | <b>LY23</b> | 250113    | 16MnCr5   |
| 94-100/ 131-138/ 141-148        |    |    | 1,5     | <b>LY24</b> | 250114    | 16MnCr5   |
| 88-95/ 98-105/ 136-143/ 146-152 |    |    | 1,2     | <b>LY25</b> | 250115    | 16MnCr5   |



**Gehärtete Greiferspannbacken für die Innenspannung auf Anfrage.**

**Gehärtete umkehrbare Aufsatzbacken**

| B  | H  | L  | T  | Typ         | Ident-Nr. | Werkstoff |
|----|----|----|----|-------------|-----------|-----------|
| 22 | 38 | 72 | 10 | <b>GX20</b> | 249002    | 16MnCr5   |

**Gehärtete einteilige Stufenblockbacken**

| B  | H  | L  | T  | Typ          | Ident-Nr. | Werkstoff |
|----|----|----|----|--------------|-----------|-----------|
| 22 | 60 | 94 | 10 | <b>FST20</b> | 260020    | 16MnCr5   |

**Monoblockbacken mit Modulschrägverzahnung**

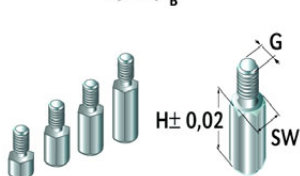
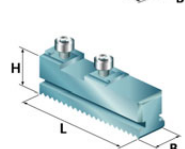
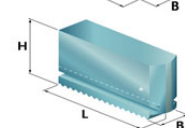
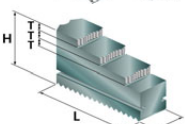
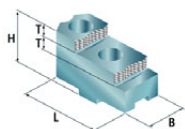
| B  | H  | L  | Typ          | Ident-Nr. | Werkstoff |
|----|----|----|--------------|-----------|-----------|
| 22 | 60 | 94 | <b>BL20</b>  | 257020    | 16MnCr5   |
| 22 | 80 | 94 | <b>BL20H</b> | 257021    | 16MnCr5   |

**Grundbacken mit Modulschrägverzahnung**

| B  | H  | L  | Gewinde | Typ           | Ident-Nr. | Werkstoff |
|----|----|----|---------|---------------|-----------|-----------|
| 22 | 35 | 90 | M8*1*20 | <b>MFG200</b> | 265002    | 16MnCr5   |

**Auflagebolzen**

| G  | H  | SW | Typ         | Ident-Nr. | Werkstoff |
|----|----|----|-------------|-----------|-----------|
| M6 | 5  | 10 | <b>IT05</b> | 229004    | C15       |
| M6 | 10 | 10 | <b>IT10</b> | 229005    | C15       |
| M6 | 15 | 10 | <b>IT15</b> | 229006    | C15       |
| M6 | 20 | 10 | <b>IT20</b> | 229007    | C15       |



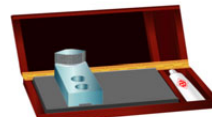
**Gripper Hartmetall**



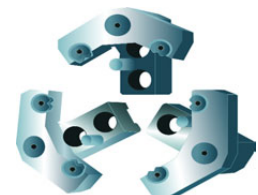
**Ausdrehvorrichtung**



**Stangengreifer**



**Reinigungsplatte**



**Pendelbacken**