

# Futtertype: SMW Autoblok KNCS-N 315

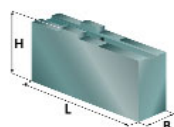


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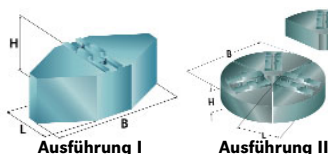
**Markenspannbacken**

## Weiche Aufsatzbacke mit Kreuzversatz



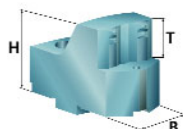
| B  | H   | L   | kg/Satz | Typ          | Ident-Nr. | Werkstoff |
|----|-----|-----|---------|--------------|-----------|-----------|
| 30 | 55  | 125 | 3,6     | <b>CU25</b>  | 236008    | C15       |
| 40 | 60  | 90  | 3,9     | <b>CU251</b> | 237251    | C15       |
| 40 | 60  | 125 | 5,8     | <b>CU252</b> | 237252    | C15       |
| 40 | 80  | 125 | 7,5     | <b>CU253</b> | 237253    | C15       |
| 40 | 100 | 125 | 9,6     | <b>CU254</b> | 237254    | C15       |
| 40 | 125 | 125 | 12,0    | <b>CU255</b> | 237255    | C15       |
| 60 | 60  | 90  | 6,2     | <b>DP25</b>  | 236009    | C15       |
| 80 | 60  | 90  | 8,5     | <b>CU257</b> | 237257    | C15       |
| 40 | 60  | 125 | 2,0     | <b>CW25</b>  | 238003    | Aluminium |

## Weiche Segment-Aufsatzbacke mit Kreuzversatz Ausführung



| B    | H  | L   | kg/Satz | Ausführung | Typ         | Ident-Nr. | Werkstoff |
|------|----|-----|---------|------------|-------------|-----------|-----------|
| 170  | 64 | 89  | 20,0    | I          | <b>CQ25</b> | 239003    | C15       |
| 170  | 64 | 89  | 8,4     | I          | <b>HT25</b> | 240002    | Aluminium |
| Ø254 | 51 | 114 |         | II         | <b>CF25</b> | 239103    | C15       |

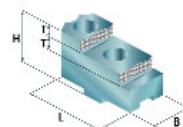
## Gehärtete Greiferspannbacken, Außenspannung



| B                                                                                                                                                    | H  | T  | kg/Satz | Typ         | Ident-Nr. | Werkstoff |
|------------------------------------------------------------------------------------------------------------------------------------------------------|----|----|---------|-------------|-----------|-----------|
| 40                                                                                                                                                   | 59 | 25 |         |             |           |           |
| <b>Spannbereich</b>                                                                                                                                  |    |    |         |             |           |           |
| 46-52/ 56-62/ 66-72/ 76-83/ 87-94/ 98-104<br>108-115/ 119-126                                                                                        |    |    | 2,4     | <b>LY30</b> | 250120    | 16MnCr5   |
| 50-57/ 61-67/ 71-78/ 81-88/ 92-99/ 103-110<br>114-120/ 124-131                                                                                       |    |    | 2,4     | <b>LY31</b> | 250121    | 16MnCr5   |
| 128-135/ 139-146/ 150-157/ 161-167/ 171-178<br>182-189/ 193-200/ 204-211/ 215-222/ 226-233<br>237-244/ 248-255/ 259-266/ 270-277/ 281-288<br>292-299 |    |    | 2,0     | <b>LY34</b> | 250124    | 16MnCr5   |
| 133-140/ 144-151/ 155-162/ 166-173/ 177-184<br>188-195/ 199-206/ 210-217/ 221-227/ 231-238<br>242-249/ 253-260/ 264-271/ 275-282/ 286-293<br>297-304 |    |    | 2,0     | <b>LY35</b> | 250125    | 16MnCr5   |

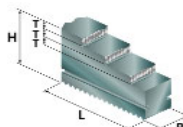
## Gehärtete Greiferspannbacken für die Innenspannung auf Anfrage.

## Gehärtete umkehrbare Aufsatzbacken



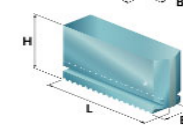
| B  | H  | L  | T  | Typ         | Ident-Nr. | Werkstoff |
|----|----|----|----|-------------|-----------|-----------|
| 30 | 55 | 90 | 14 | <b>GX25</b> | 249003    | 16MnCr5   |

## Gehärtete einteilige Stufenblockbacken



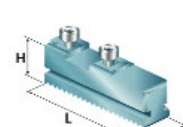
| B  | H  | L   | T  | Typ           | Ident-Nr. | Werkstoff |
|----|----|-----|----|---------------|-----------|-----------|
| 32 | 66 | 117 | 11 | <b>GST315</b> | 260315    | 16MnCr5   |

## Monoblockbacken mit Modulgeradverzahnung



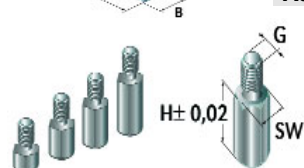
| B  | H  | L   | Typ           | Ident-Nr. | Werkstoff |
|----|----|-----|---------------|-----------|-----------|
| 32 | 90 | 118 | <b>UVB315</b> | 255031    | 15CrNi6   |

## Grundbacken mit Modulgeradverzahnung

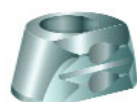


| B  | H  | L   | Gewinde | Typ          | Ident-Nr. | Werkstoff |
|----|----|-----|---------|--------------|-----------|-----------|
| 32 | 43 | 115 | M12*25  | <b>GBS31</b> | 263031    | 16MnCr5   |

## Auflagebolzen



| G  | H  | SW | Typ         | Ident-Nr. | Werkstoff |
|----|----|----|-------------|-----------|-----------|
| M6 | 5  | 10 | <b>IT05</b> | 229004    | C15       |
| M6 | 10 | 10 | <b>IT10</b> | 229005    | C15       |
| M6 | 15 | 10 | <b>IT15</b> | 229006    | C15       |
| M6 | 20 | 10 | <b>IT20</b> | 229007    | C15       |



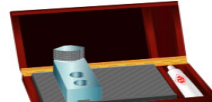
**Gripper Hartmetall**



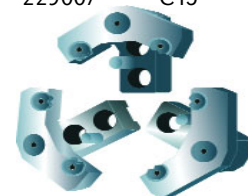
**Ausdrehvorrichtung**



**Stangengreifer**



**Reinigungsplatte**



**Pendelbacken**