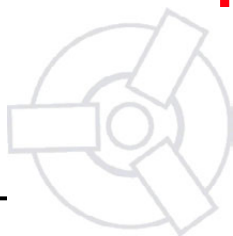


# Futtertype: Berg KF 500



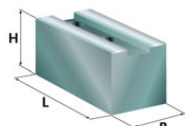
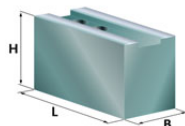
**HWR** Spanntechnik GmbH  
Lübkemannstraße 13  
28876 Oyten  
Telefon (04207) 6887-0  
Fax (04207) 6887-15  
email: info@spannbacken.de



**Markenspannbacken**

## Weiche Aufsatzbacke mit Spitzverzahnung 3/32°90°, Nut=25,5mm

**Nutenstein: X6838**



| B  | H  | L   | kg/Satz | Typ          | Ident-Nr. | Werkstoff |
|----|----|-----|---------|--------------|-----------|-----------|
| 60 | 60 | 140 | 9,4     | <b>RE40</b>  | 202015    | 16MnCr5   |
| 60 | 90 | 155 | 16,3    | <b>RD40</b>  | 201025    | 16MnCr5   |
| 60 | 90 | 155 | 6,5     | <b>RD40A</b> | 209004    | Aluminium |

## Ausführung: Rohlinge, ungebohrt

**Nutenstein: X6838**

| B   | H   | L   | kg/Satz | Typ         | Ident-Nr. | Werkstoff |
|-----|-----|-----|---------|-------------|-----------|-----------|
| 60  | 60  | 140 | 11,4    | <b>RC05</b> | 200101    | 16MnCr5   |
| 60  | 80  | 140 | 5,2     | <b>RC10</b> | 200102    | 16MnCr5   |
| 64  | 102 | 155 | 21,2    | <b>RC15</b> | 200103    | C15       |
| 64  | 127 | 155 | 25,8    | <b>RC20</b> | 200104    | C15       |
| 64  | 152 | 155 | 30,6    | <b>RC25</b> | 200105    | C15       |
| 80  | 60  | 140 | 15,3    | <b>RC30</b> | 200106    | 16MnCr5   |
| 80  | 80  | 140 | 21,0    | <b>RC35</b> | 200107    | C15       |
| 102 | 64  | 140 | 19,5    | <b>RC40</b> | 200108    | 16MnCr5   |
| 100 | 100 | 155 | 35,3    | <b>RC85</b> | 200117    | 16MnCr5   |

## Weiche Segment-Aufsatzbacke

## Ausführung

**Nutenstein: X6838**

| B    | H  | L   | Typ            | Ident-Nr. | Werkstoff |
|------|----|-----|----------------|-----------|-----------|
| 280  | 76 | 152 | <b>I CM40</b>  | 208006    | C15       |
| 280  | 76 | 152 | <b>I HL40</b>  | 210007    | Aluminium |
| Ø400 | 76 | 177 | <b>II BN27</b> | 211105    | C15       |
| Ø400 | 76 | 177 | <b>II BN29</b> | 211205    | Aluminium |

## Gehärtete Greiferspannbacken, Außenspannung

**Nutenstein: X6838**

| B                        | H  | T  | kg/Satz | Typ         | Ident-Nr. | Werkstoff |
|--------------------------|----|----|---------|-------------|-----------|-----------|
| 60                       | 79 | 33 |         |             |           |           |
| <b>Spannbereiche ca.</b> |    |    |         |             |           |           |
| 72- 237mm                |    |    | 9,0     | <b>ID06</b> | 228017    | 16MnCr5   |
| 157- 325mm               |    |    | 6,3     | <b>ID13</b> | 228018    | 16MnCr5   |
| 242- 412mm               |    |    | 4,8     | <b>ID21</b> | 228019    | 16MnCr5   |
| 331- 502mm               |    |    | 6,6     | <b>ID30</b> | 228020    | 16MnCr5   |

## Gehärtete Greiferspannbacken, Innenspannung

**Nutenstein: X6838**

| B                        | H  | T  | kg/Satz | Typ         | Ident-Nr. | Werkstoff |
|--------------------------|----|----|---------|-------------|-----------|-----------|
| 60                       | 79 | 33 |         |             |           |           |
| <b>Spannbereiche ca.</b> |    |    |         |             |           |           |
| 116- 283mm               |    |    | 8,6     | <b>JD10</b> | 230011    | 16MnCr5   |
| 193- 363mm               |    |    | 6,7     | <b>JD17</b> | 230012    | 16MnCr5   |
| 271- 442mm               |    |    | 4,0     | <b>JD25</b> | 230013    | 16MnCr5   |
| 351- 522mm               |    |    | 6,0     | <b>JD33</b> | 230014    | 16MnCr5   |

## Gehärtete umkehrbare Aufsatzbacken

**Nutenstein: X6838**

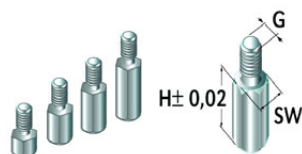
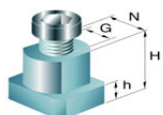
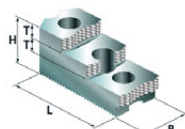
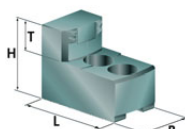
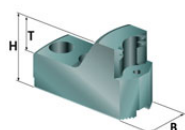
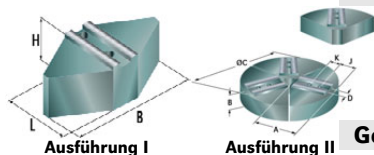
| B  | H  | L   | T  | Typ         | Ident-Nr. | Werkstoff |
|----|----|-----|----|-------------|-----------|-----------|
| 60 | 75 | 126 | 18 | <b>GY40</b> | 221025    | 16MnCr5   |

## Nutensteine

| H  | h  | G   | Typ          | Ident-Nr. | Werkstoff |
|----|----|-----|--------------|-----------|-----------|
| 36 | 16 | M20 | <b>X6838</b> | 9906838   | 40NiCrMo6 |

## Auflagebolzen

| G  | H  | SW | Typ         | Ident-Nr. | Werkstoff |
|----|----|----|-------------|-----------|-----------|
| M8 | 5  | 13 | <b>IU05</b> | 229008    | C15       |
| M8 | 10 | 13 | <b>IU10</b> | 229009    | C15       |
| M8 | 15 | 13 | <b>IU15</b> | 229010    | C15       |
| M8 | 20 | 13 | <b>IU20</b> | 229011    | C15       |
| M8 | 25 | 13 | <b>IU25</b> | 229012    | C15       |



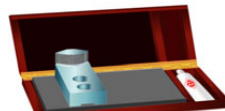
**Gripper Hartmetall**



**Ausdrehvorrichtung**



**Stangengreifer**



**Reinigungsplatte**



**Pendelbacken**

Weitere Abmessungen und Sonderspannbacken auf Anfrage. Weitere Datenblätter unter: [www.spannbacken.de](http://www.spannbacken.de)  
Änderungen und Irrtümer vorbehalten.