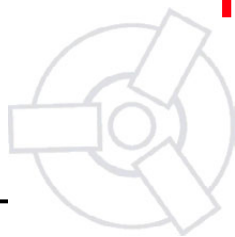


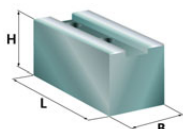
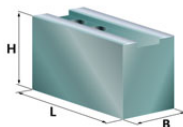
# Futtertype: SMW Autoblok IDN 315



**HWR** Spanntechnik GmbH  
Lübke mannstraße 13  
28876 Oyten  
Telefon (04207) 6887-0  
Fax (04207) 6887-15  
email: info@spannbacken.de



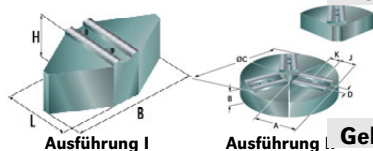
## Markenspannbacken



| Weiche Aufsatzbacke mit Spitzverzahnung 1/16°90°, Nut=21mm |    |     |         |       |           |           |
|------------------------------------------------------------|----|-----|---------|-------|-----------|-----------|
| B                                                          | H  | L   | kg/Satz | Typ   | Ident-Nr. | Werkstoff |
| 50                                                         | 50 | 120 | 5,1     | RE25  | 202010    | 16MnCr5   |
| 50                                                         | 80 | 120 | 9,3     | RD25  | 201020    | 16MnCr5   |
| 50                                                         | 80 | 120 | 3,3     | RD25A | 209003    | Aluminium |

| Ausführung: angeschragt |    |     |     |      |        |         |
|-------------------------|----|-----|-----|------|--------|---------|
| 50                      | 50 | 140 | 9,4 | RH32 | 203015 | 16MnCr5 |

| Ausführung: Rohlinge, ungebohrt |     |     |      |      |        |         |
|---------------------------------|-----|-----|------|------|--------|---------|
| 45                              | 60  | 90  | 6,8  | RB10 | 200052 | 16MnCr5 |
| 50                              | 50  | 90  | 5,1  | RB15 | 200053 | 16MnCr5 |
| 50                              | 80  | 90  | 8,3  | RB25 | 200055 | 16MnCr5 |
| 60                              | 60  | 90  | 7,3  | RB35 | 200057 | 16MnCr5 |
| 60                              | 60  | 105 | 8,5  | RB40 | 200058 | 16MnCr5 |
| 60                              | 80  | 90  | 9,9  | RB45 | 200059 | 16MnCr5 |
| 60                              | 80  | 120 | 13,2 | RB55 | 200061 | 16MnCr5 |
| 64                              | 102 | 120 | 16,8 | RB60 | 200062 | C15     |
| 64                              | 127 | 120 | 20,4 | RB65 | 200063 | C15     |
| 80                              | 60  | 120 | 13,2 | RB70 | 200064 | 16MnCr5 |



| Weiche Segment-Aufsatzbacke |    |     |         |            |      |           |
|-----------------------------|----|-----|---------|------------|------|-----------|
| B                           | H  | L   | kg/Satz | Ausführung | Typ  | Ident-Nr. |
| 240                         | 76 | 118 | 28,0    | I          | CM32 | 208005    |
| 240                         | 76 | 118 | 10,0    | I          | HL32 | 210006    |
| Ø304                        | 76 | 133 |         | II         | BN24 | 211104    |
| Ø304                        | 76 | 133 |         | II         | BN26 | 211204    |

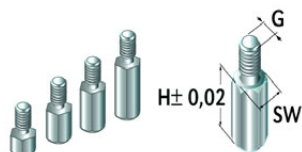
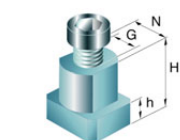
| Gehärtete Greiferspannbacken, Außenspannung |    |    |         |      |           |           |
|---------------------------------------------|----|----|---------|------|-----------|-----------|
| B                                           | H  | T  | kg/Satz | Typ  | Ident-Nr. | Werkstoff |
| 50                                          | 59 | 25 |         |      |           |           |
| Spannbereich                                |    |    |         |      |           |           |
| 66 - 161mm                                  |    |    | 3,9     | IC04 | 228012    | 16MnCr5   |
| 110 - 206mm                                 |    |    | 2,7     | IC08 | 228014    | 16MnCr5   |
| 160 - 257mm                                 |    |    | 2,4     | IC13 | 228015    | 16MnCr5   |
| 211 - 309mm                                 |    |    | 2,8     | IC18 | 228016    | 16MnCr5   |

| Gehärtete Greiferspannbacken, Innenspannung |    |    |         |      |           |           |
|---------------------------------------------|----|----|---------|------|-----------|-----------|
| B                                           | H  | T  | kg/Satz | Typ  | Ident-Nr. | Werkstoff |
| 50                                          | 59 | 25 |         |      |           |           |
| Spannbereich                                |    |    |         |      |           |           |
| 83 - 180mm                                  |    |    | 3,9     | JC08 | 230008    | 16MnCr5   |
| 137 - 233mm                                 |    |    | 2,8     | JC10 | 230010    | 16MnCr5   |
| 188 - 285mm                                 |    |    | 2,7     | JC15 | 230015    | 16MnCr5   |

| Gehärtete umkehrbare Aufsatzbacken |    |       |    |      |           |           |
|------------------------------------|----|-------|----|------|-----------|-----------|
| B                                  | H  | L     | T  | Typ  | Ident-Nr. | Werkstoff |
| 50                                 | 59 | 103,5 | 14 | GY25 | 221015    | 16MnCr5   |

| Nutensteine |    |     |      |           |           |  |
|-------------|----|-----|------|-----------|-----------|--|
| H           | h  | G   | Typ  | Ident-Nr. | Werkstoff |  |
| 25          | 11 | M16 | GF25 | 287514    | 40NiCrMo6 |  |

| Auflagebolzen |    |    |    |      |           |           |
|---------------|----|----|----|------|-----------|-----------|
|               | G  | H  | SW | Typ  | Ident-Nr. | Werkstoff |
| G             | M8 | 5  | 13 | IU05 | 229008    | C15       |
|               | M8 | 10 | 13 | IU10 | 229009    | C15       |
|               | M8 | 15 | 13 | IU15 | 229010    | C15       |
|               | M8 | 20 | 13 | IU20 | 229011    | C15       |
|               | M8 | 25 | 13 | IU25 | 229012    | C15       |



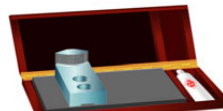
Gripper Hartmetall



Ausdrehvorrichtung



Stangengreifer



Reinigungsplatte



Pendelbacken

Weitere Abmessungen und Sonderspannbacken auf Anfrage. Weitere Datenblätter unter [www.spannbacken.de](http://www.spannbacken.de)  
Irrtümer und Änderungen vorbehalten.