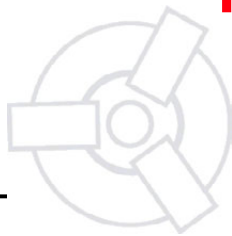


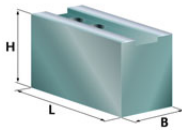
# Futtertype: Schunk HSG 400



**HWR** Spanntechnik GmbH  
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**Markenspannbacken**



## Weiche Aufsatzbacke mit Spitzverzahnung 3/32°90°, Nut=25,5mm

**Nutenstein: GE40**

| B  | H  | L   | kg/Satz | Typ   | Ident-Nr. | Werkstoff |
|----|----|-----|---------|-------|-----------|-----------|
| 60 | 60 | 140 | 9,4     | RE40  | 202015    | 16MnCr5   |
| 60 | 90 | 155 | 16,3    | RD40  | 201025    | 16MnCr5   |
| 60 | 90 | 155 | 6,5     | RD40A | 209004    | Aluminium |

## Ausführung: Rohlinge, ungebohrt

**Nutenstein: GE40**

| B   | H   | L   | kg/Satz | Typ  | Ident-Nr. | Werkstoff |
|-----|-----|-----|---------|------|-----------|-----------|
| 60  | 60  | 140 | 11,4    | RC05 | 200101    | 16MnCr5   |
| 60  | 80  | 140 | 5,2     | RC10 | 200102    | 16MnCr5   |
| 64  | 102 | 155 | 21,2    | RC15 | 200103    | C15       |
| 64  | 127 | 155 | 25,8    | RC20 | 200104    | C15       |
| 64  | 152 | 155 | 30,6    | RC25 | 200105    | C15       |
| 80  | 60  | 140 | 15,3    | RC30 | 200106    | 16MnCr5   |
| 80  | 80  | 140 | 21,0    | RC35 | 200107    | C15       |
| 102 | 64  | 140 | 19,5    | RC40 | 200108    | 16MnCr5   |
| 100 | 100 | 155 | 35,3    | RC85 | 200117    | 16MnCr5   |

## Weiche Segment-Aufsatzbacke

## Ausführung

**Nutenstein: GE40**

| B    | H  | L   | kg/Satz | Typ     | Ident-Nr. | Werkstoff |
|------|----|-----|---------|---------|-----------|-----------|
| 280  | 76 | 152 |         | I CM40  | 208006    | C15       |
| 280  | 76 | 152 |         | I HL40  | 210007    | Aluminium |
| Ø400 | 76 | 177 |         | II BN27 | 211105    | C15       |
| Ø400 | 76 | 177 |         | II BN29 | 211205    | Aluminium |

## Gehärtete Greiferspannbacken, Außenspannung

**Nutenstein: GE40**

| B                   | H  | T  | kg/Satz | Typ  | Ident-Nr. | Werkstoff |
|---------------------|----|----|---------|------|-----------|-----------|
| 60                  | 79 | 33 |         |      |           |           |
| <b>Spannbereich</b> |    |    |         |      |           |           |
| 64- 157mm           |    |    | 9,0     | ID06 | 228017    | 16MnCr5   |
| 148- 245mm          |    |    | 6,3     | ID13 | 228018    | 16MnCr5   |
| 233- 332mm          |    |    | 4,8     | ID21 | 228019    | 16MnCr5   |
| 322- 421mm          |    |    | 6,6     | ID30 | 228020    | 16MnCr5   |

## Gehärtete Greiferspannbacken, Innenspannung

**Nutenstein: GE40**

| B                   | H  | T  | kg/Satz | Typ  | Ident-Nr. | Werkstoff |
|---------------------|----|----|---------|------|-----------|-----------|
| 60                  | 79 | 33 |         |      |           |           |
| <b>Spannbereich</b> |    |    |         |      |           |           |
| 108- 203mm          |    |    | 8,6     | JD10 | 230011    | 16MnCr5   |
| 184- 282mm          |    |    | 6,7     | JD17 | 230012    | 16MnCr5   |
| 262- 361mm          |    |    | 4,0     | JD25 | 230013    | 16MnCr5   |

## Gehärtete umkehrbare Aufsatzbacken

**Nutenstein: GE40**

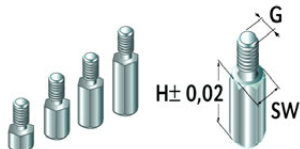
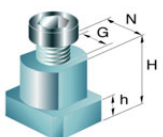
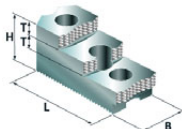
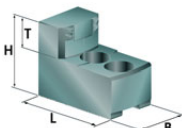
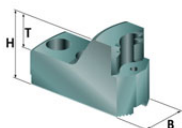
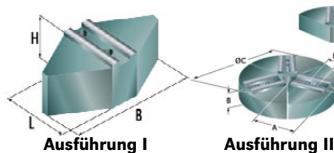
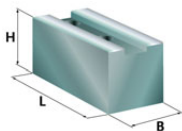
| B  | H  | L   | T  | Typ  | Ident-Nr. | Werkstoff |
|----|----|-----|----|------|-----------|-----------|
| 60 | 75 | 126 | 18 | GY40 | 221025    | 16MnCr5   |

## Nutensteine

| H    | h    | J | G   | Typ  | Ident-Nr. | Werkstoff |
|------|------|---|-----|------|-----------|-----------|
| 33,7 | 15,5 | - | M20 | GE40 | 288005    | 40NiCrMo6 |

## Auflagebolzen

| G  | H  | SW | Typ  | Ident-Nr. | Werkstoff |
|----|----|----|------|-----------|-----------|
| M8 | 5  | 13 | IU05 | 229008    | C15       |
| M8 | 10 | 13 | IU10 | 229009    | C15       |
| M8 | 15 | 13 | IU15 | 229010    | C15       |
| M8 | 20 | 13 | IU20 | 229011    | C15       |
| M8 | 25 | 13 | IU25 | 229012    | C15       |



**Gripper Hartmetall**



**Ausdrehvorrichtung**



**Stangengreifer**



**Reinigungsplatte**



**Pendelbacken**

Weitere Abmessungen und Sonderspannbacken auf Anfrage. Weitere Datenblätter unter: [www.spannbacken.de](http://www.spannbacken.de)  
Änderungen und Irrtümer vorbehalten.