

# Futtertype: Kitagawa HOH-15



| Weiche Aufsatzbacke mit Spitzverzahnung 1,5*60°, Nut=22mm |     |     |         |             |           | Nutenstein: GP15 |  |
|---|-----|-----|---------|-------------|-----------|------------------|--|
| B   | H   | L   | kg/Satz | Typ         | Ident-Nr. | Werkstoff        |  |
| 64  | 76  | 165 | 15,2    | <b>BO15</b> | 215115    | C15              |  |
| 64  | 127 | 165 | 25,0    | <b>DJ15</b> | 215217    | C15              |  |



### Ausführung: angeschrägt

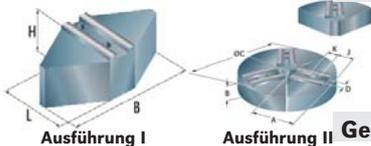
auf Anfrage

### Ausführung: Rohlinge, ungebohrt

auf Anfrage

### Weiche Segment-Aufsatzbacke

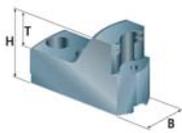
auf Anfrage



### Gehärtete Greiferspannbacken, Außenspannung

Nutenstein: GP15

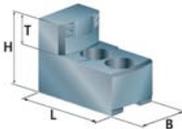
| B                   | H  | T  | kg/Satz | Typ         | Ident-Nr. | Werkstoff |  |
|---------------------|----|----|---------|-------------|-----------|-----------|--|
| 60                  | 79 | 33 |         |             |           |           |  |
| <b>Spannbereich</b> |    |    |         |             |           |           |  |
| 50- 108mm           |    |    | 9,3     | <b>LF05</b> | 234022    | 16MnCr5   |  |
| 99- 162mm           |    |    | 8,3     | <b>LF10</b> | 234023    | 16MnCr5   |  |
| 160- 224mm          |    |    | 6,0     | <b>LF16</b> | 234034    | 16MnCr5   |  |
| 220- 285mm          |    |    | 5,6     | <b>LF22</b> | 234035    | 16MnCr5   |  |
| 279- 345mm          |    |    | 6,0     | <b>LF28</b> | 234026    | 16MnCr5   |  |
| 339- 404mm          |    |    | 7,8     | <b>LB12</b> | 234009    | 16MnCr5   |  |



### Gehärtete Greiferspannbacken, Innenspannung

Nutenstein: GP15

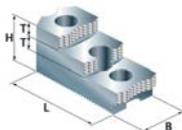
| B                   | H  | T  | kg/Satz | Typ         | Ident-Nr. | Werkstoff |  |
|---------------------|----|----|---------|-------------|-----------|-----------|--|
| 60                  | 79 | 33 |         |             |           |           |  |
| <b>Spannbereich</b> |    |    |         |             |           |           |  |
| 100- 162mm          |    |    | 8,8     | <b>MF10</b> | 235021    | 16MnCr5   |  |
| 160- 224mm          |    |    | 7,1     | <b>MF16</b> | 235022    | 16MnCr5   |  |
| 222- 287mm          |    |    | 4,1     | <b>MF22</b> | 235023    | 16MnCr5   |  |
| 280- 345mm          |    |    | 4,1     | <b>MF28</b> | 235024    | 16MnCr5   |  |
| 339- 404mm          |    |    | 7,1     | <b>MF34</b> | 235025    | 16MnCr5   |  |



### Gehärtete umkehrbare Aufsatzbacken

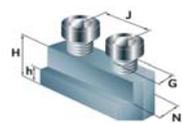
Nutenstein: GP15

| B  | H  | L   | T  | Typ         | Ident-Nr. | Werkstoff |  |
|----|----|-----|----|-------------|-----------|-----------|--|
| 64 | 89 | 140 | 22 | <b>GT15</b> | 227007    | 16MnCr5   |  |



### Nutensteine

| H    | h    | J  | G   | Typ         | Ident-Nr. | Werkstoff |  |
|------|------|----|-----|-------------|-----------|-----------|--|
| 45,5 | 16,5 | 43 | M20 | <b>GP15</b> | 292010    | 40NiCrMo6 |  |



### Auflagebolzen

| G  | H  | SW | Typ         | Ident-Nr. | Werkstoff |  |
|----|----|----|-------------|-----------|-----------|--|
| M8 | 5  | 13 | <b>IU05</b> | 229008    | C15       |  |
| M8 | 10 | 13 | <b>IU10</b> | 229009    | C15       |  |
| M8 | 15 | 13 | <b>IU15</b> | 229010    | C15       |  |
| M8 | 20 | 13 | <b>IU20</b> | 229011    | C15       |  |
| M8 | 25 | 13 | <b>IU25</b> | 229012    | C15       |  |



Gripper Hartmetall



Ausdrehvorrichtung



Stangengreifer



Reinigungsplatte



Pendelbacken