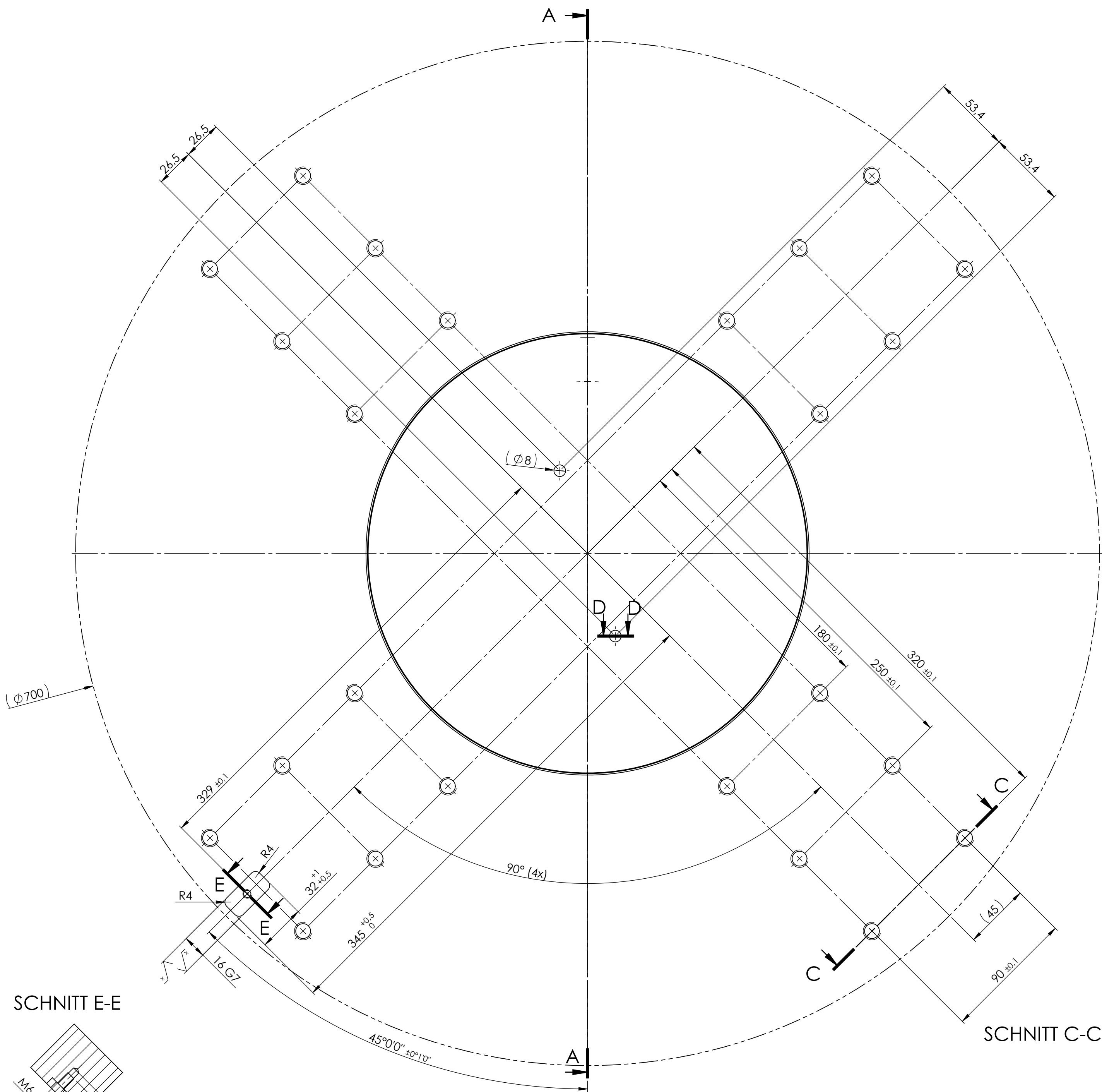
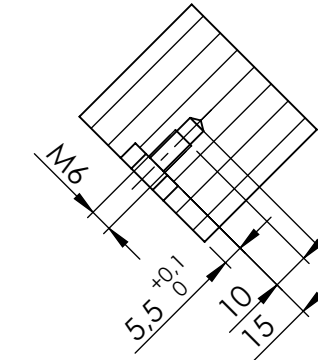
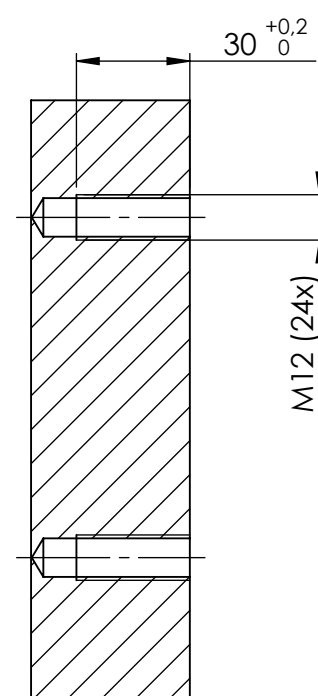




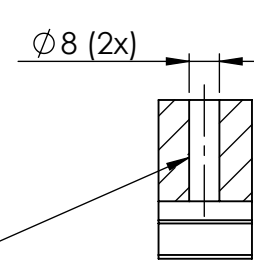
SNITT E-E



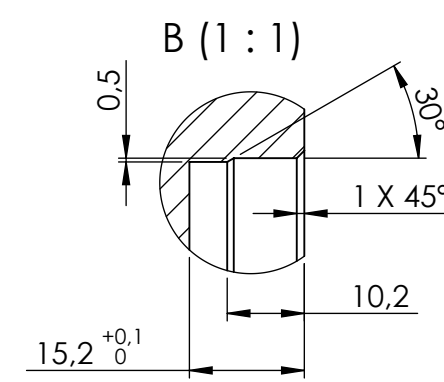
SNITT C-C



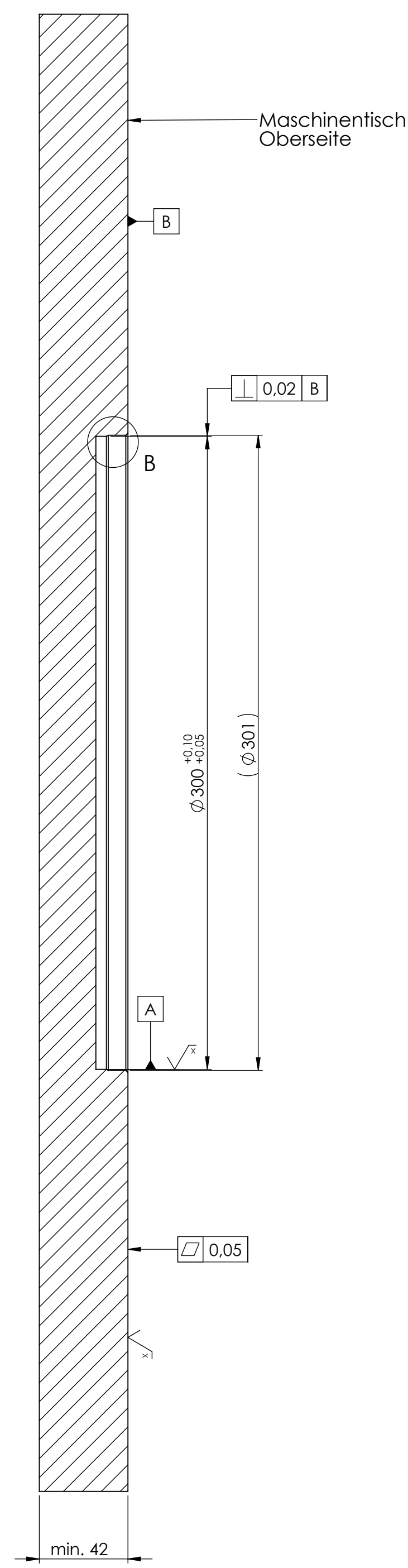
SNITT D-D



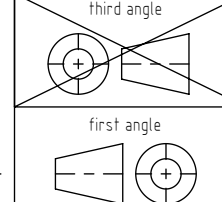
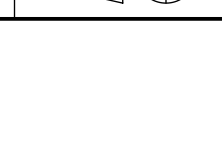
Bohrung Ø8mm (durchgebohrt), zur Abführung des überschüssigen Schmierfetts



A-A



Maß	Passung
16	G7

Do not scale! If in doubt ask!	dimensions without tolerances Maße ohne Toleranzen Dimensions ohne Toleranzen	designed by A.Dederke	approved by J.Brunkhorst	date 10.03.2021	drawing scale 1:2	accuracy 1
$\sqrt{w}$ = $\sqrt{Ra \ 3,2}$ $\sqrt{x}$ = $\sqrt{Ra \ 1,6}$ $\sqrt{f}$ = $\sqrt{Ra \ 0,8}$ $\sqrt{e}$ = $\sqrt{Ra \ 0,4}$	 third angle  first angle	Werkstoff / material 16MnCr5 Härten/hardening	Oberfläche/finish HWR InoFlex® VL070		Blatt sheet 1	
Kunde / customer		Benennung / title Anschlussmaße für Maschinentisch (VL070 ohne Grundplatte)		Z.Nr. drawing no VL070-002-Anschlussmaße		Blatt sheet 1
This Drawing is the property of HWR Spanntechnik and must not be used in whole or in part nor used for manufacture by nor disclosed to any third party without prior written consent of the company!		Ersatz für/replace for		Blatt sheet 1		