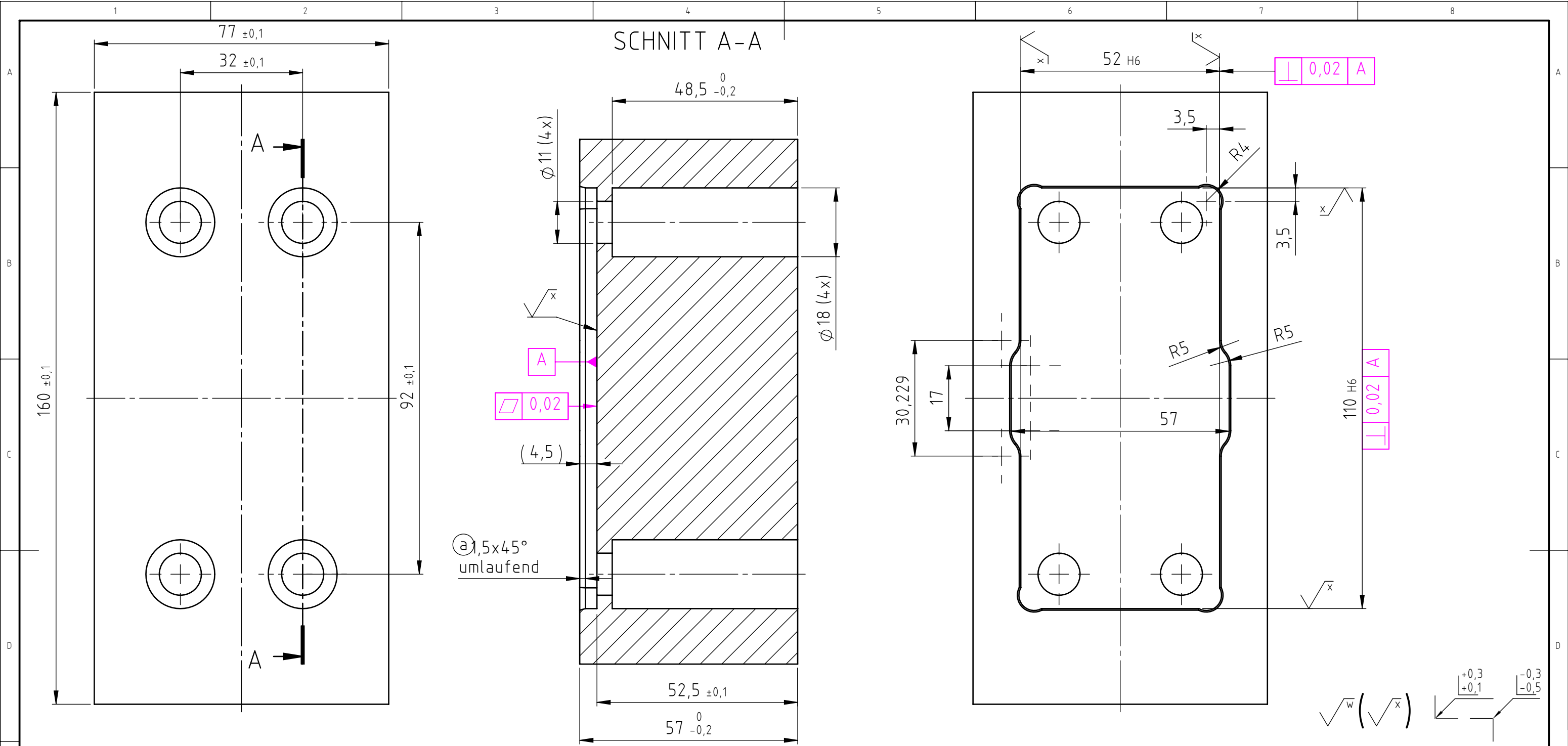




Do not scale! If in doubt ask!		Gez./drawn A.Weis	Gepr./checked F.Wachter	Datum/date 12.05.2020	Masse/weight [kg] 1.687	Anz./qty. 2
$\sqrt{w} = \sqrt{Ra\ 3,2}$ $\sqrt{x} = \sqrt{Ra\ 1,6}$ $\sqrt{y} = \sqrt{Ra\ 0,8}$ $\sqrt{z} = \sqrt{Ra\ 0,4}$ geschliffen		third angle		Werkstoff / material Al-ZnMgCu1,5		
first angle		Härten/hardening		Oberfläche/finish blank		
HWR D-28876 Oyten Luxemburg Straße 5 Tel. +49(0)4207-6887-0 Fax +49(0)4207-6887-15 E-Mail: info@hwr.de		Kunde / customer HWR		Härte/hardness		
Benennung / title Aufsatzbacke-Fest 125 SOLIDLock 160mm x 77mm x 57mm		Futter / chuck		Maßstab: scale 1:1 A3		
COPYRIGHT This Drawing is the property of HWR Spanntechnik and must not be used in whole or in part nor used for manufacture by nor disclosed to any third party without prior written consent of the company!		Z.-Nr. drawing no 682455-57		Blatt sheet 2		
Ref.-Z.-Nr. reference no.		Blätter of 2		Ersatz für/substit for		

Maß	Passung		
52	H6	+0,019 0	52,019 52
110	H6	+0,022 0	110,022 110

Änderungstabelle				
Gez./drawn	gepr./ checked	DATUM/ date	Änderung/ change note	Index
Jens Brunkhorst		16.06.2020	AE000687	a