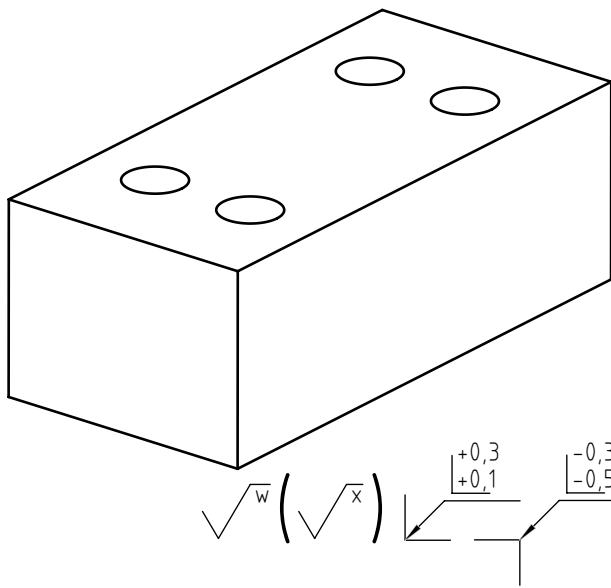
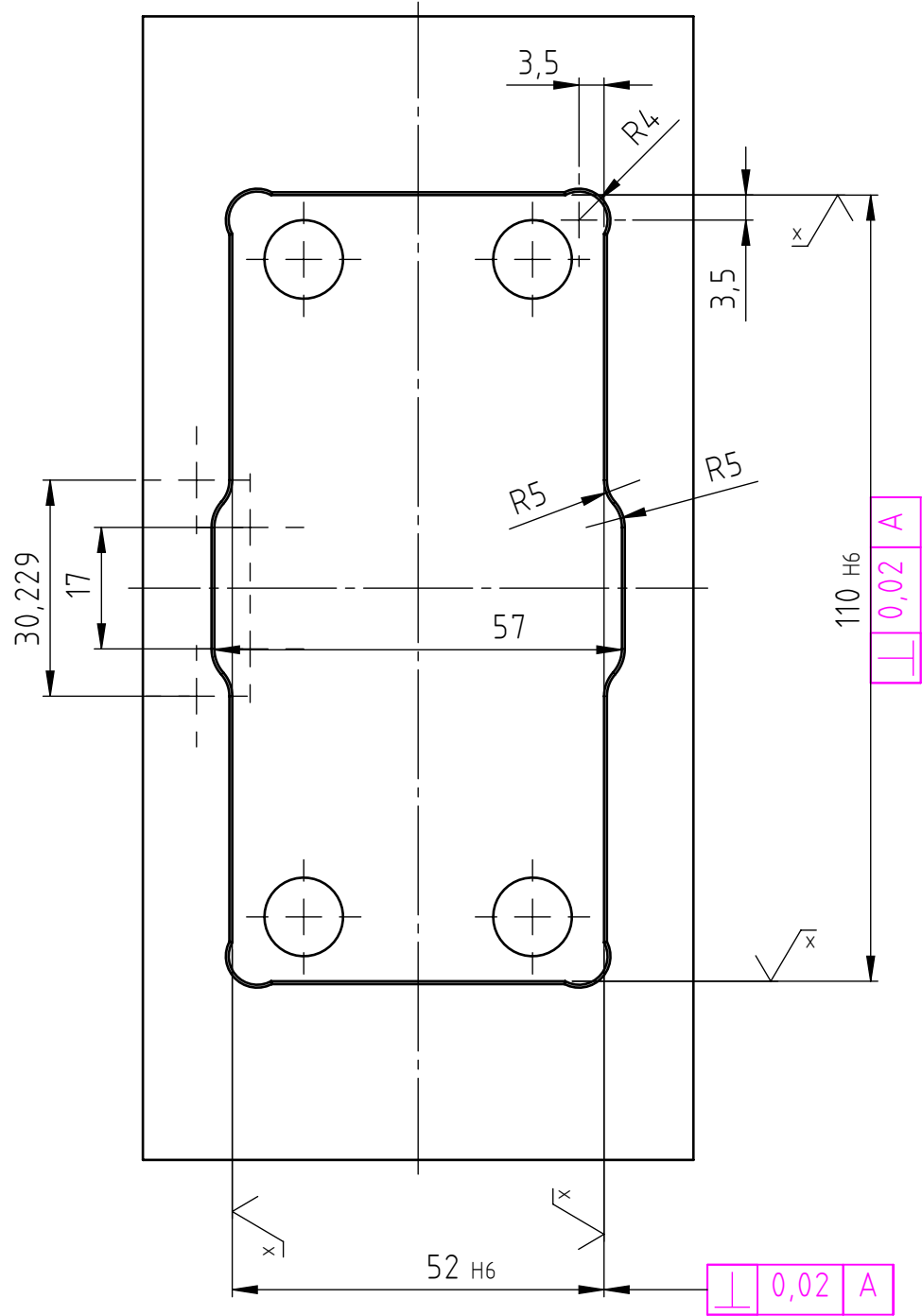
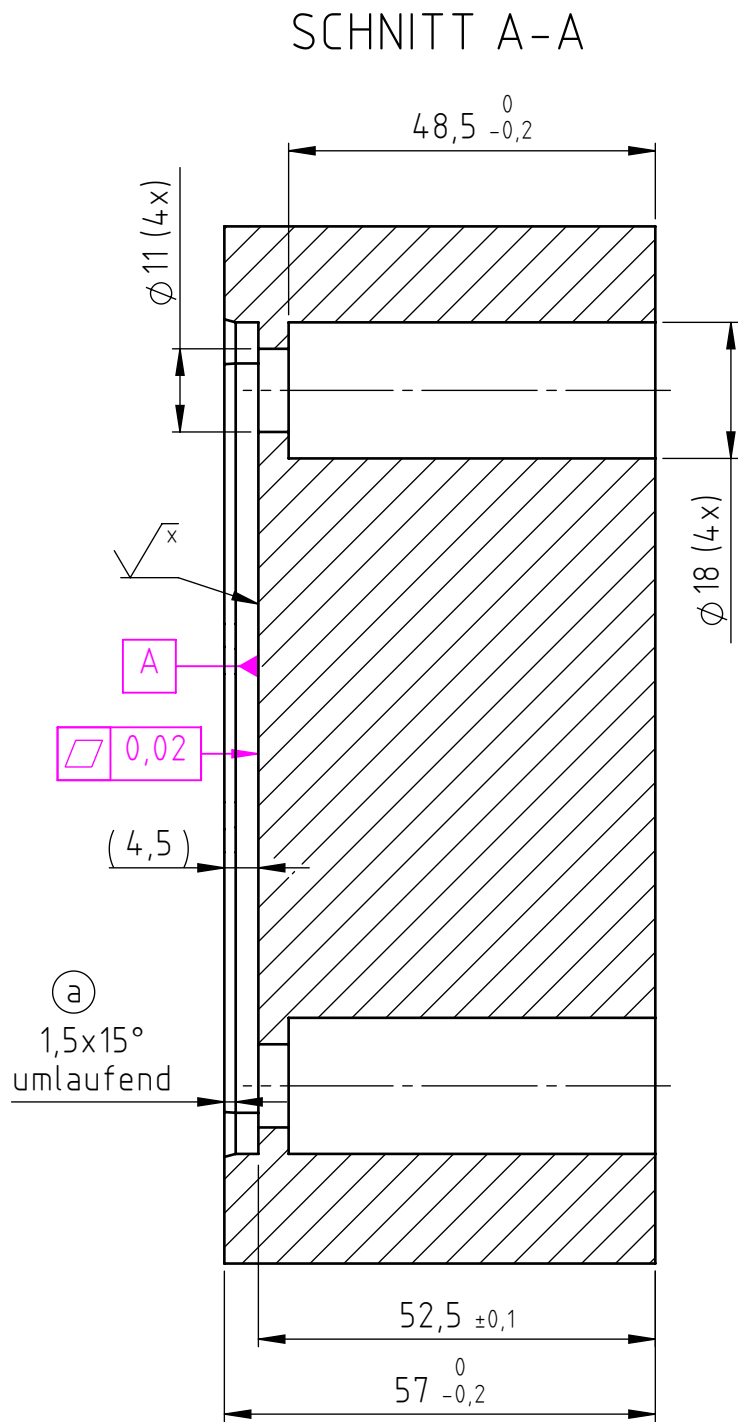
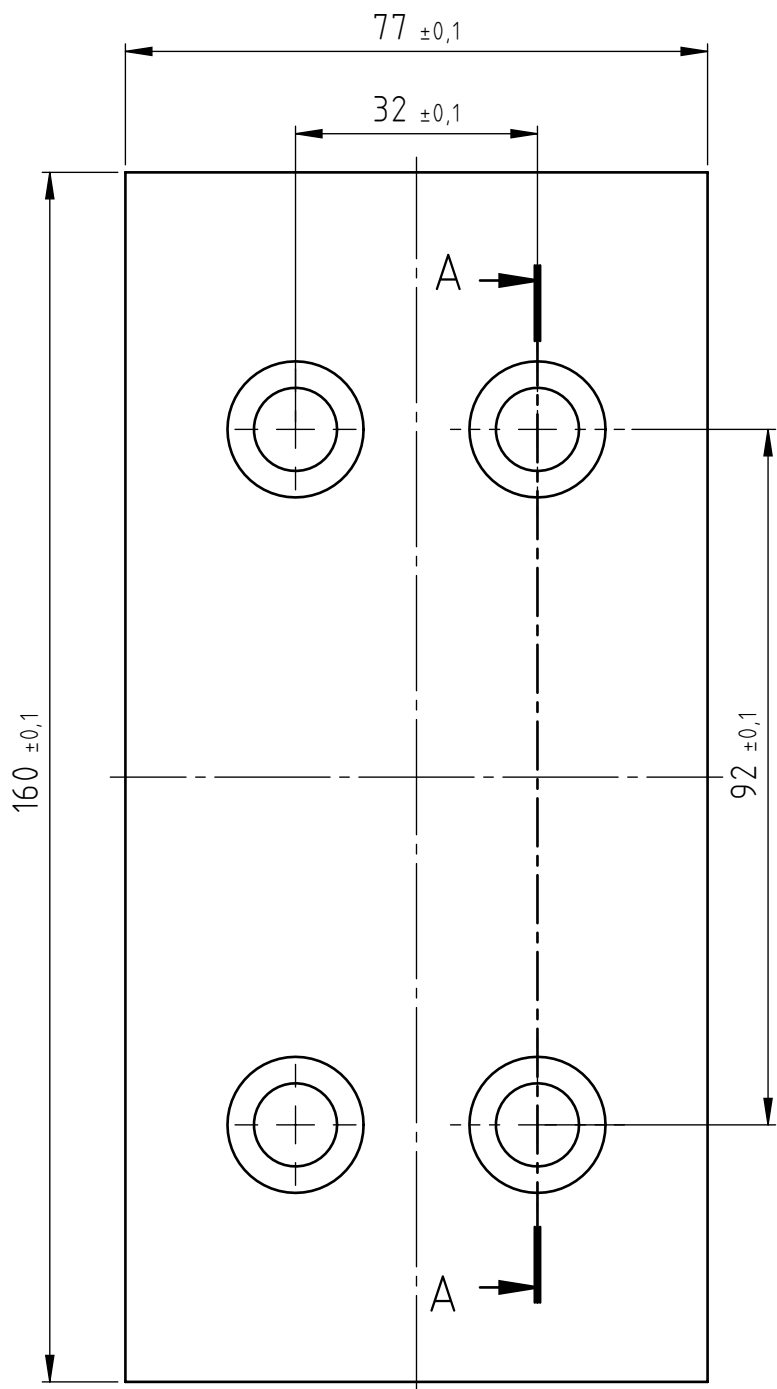


Änderungstabelle				
Gez./drawn	gepr./ checked	DATUM/ date	Änderung/ change note	Index
Jens Brunkhorst		16.06.2020	AE000687	a



Do not scale! If in doubt ask!		dimensions without tolerances Maße ohne Toleranzangabe DIMENSIONS without tolerances		Gez./drawn A.Weiss	Gepr./checked F.Wachter	Datum/date 12.05.2020	Masse/weight (kg) 4,875	Anz./qty. 2
$\sqrt{w}$ = $\sqrt{Ra\ 3,2}$ $\sqrt{x}$ = $\sqrt{Ra\ 1,6}$ $\sqrt{y}$ = $\sqrt{Ra\ 0,8}$ $\sqrt{z}$ = geschliffen $Ra\ 0,4$ third angle first angle				Werkstoff / material		Oberfläche/finish blank		
				Härten/hardening		Härte/hardness		
				Kunde / customer HWR		Futter / chuck		
HWR D-28876 Oyten Luxemburg Straße 5 Tel. +49(0)4207-6887-0 Fax +49(0)4207-6887-15 E-Mail: info@hwr.de COPYRIGHT This Drawing is the property of HWR Spanntechnik and must not be used in whole or in part nor used for manufacture by nor disclosed to any third party without prior written consent of the company!		Benennung / title Aufsatzbacke-Fest 125 SOLIDLock 160mm x 77mm x 57mm Z.-Nr. drawing no 682450-57 Ref.-Z.-Nr. reference no. Ersatz für/substit for		Maßstab: scale 1:1				
				A2				
				Blatt sheet 2				
				Blätter of 2				

Maß	Passung		
52	H6	+0,019 0	52,019 52
110	H6	+0,022 0	110,022 110