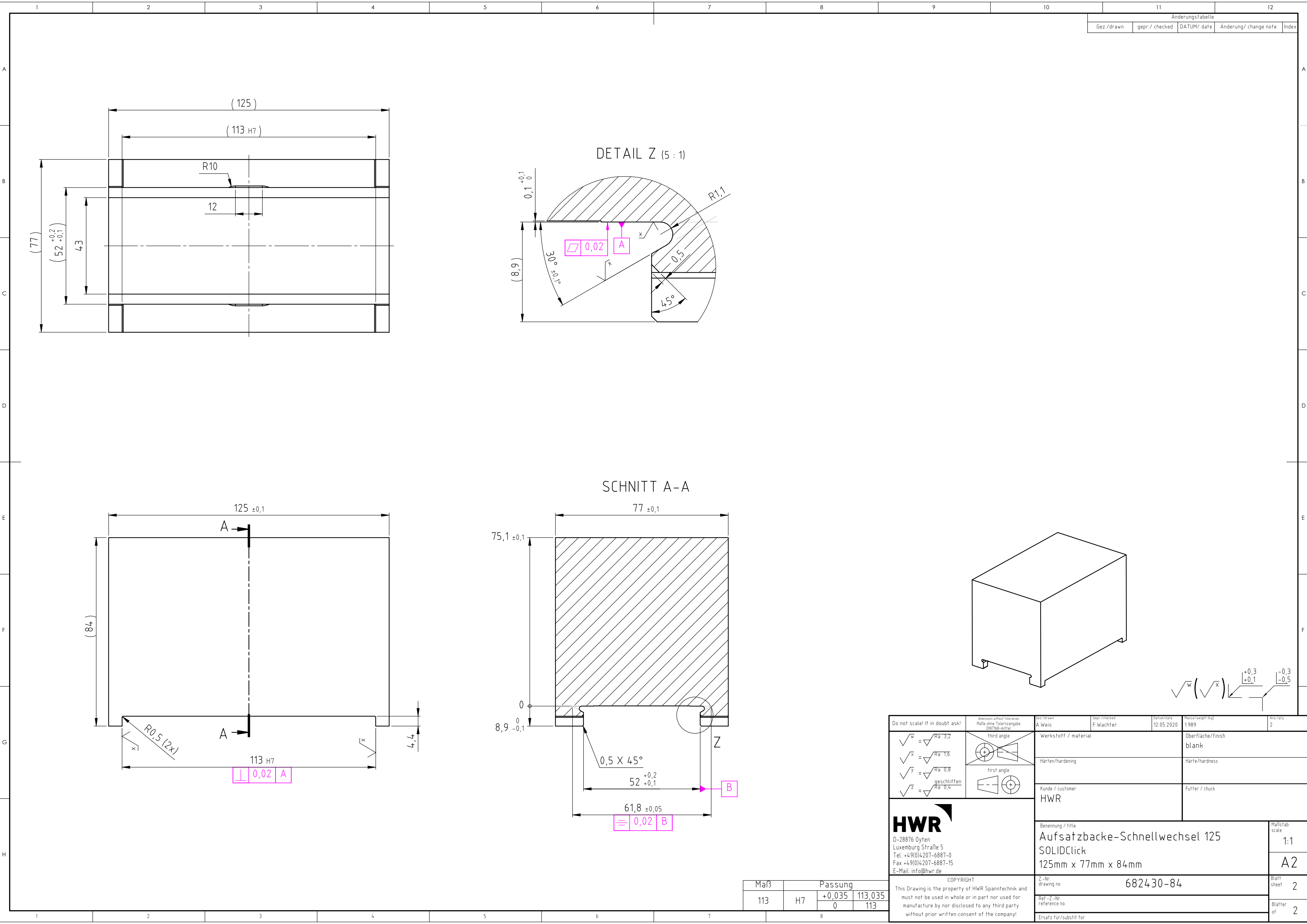
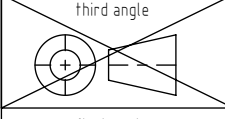
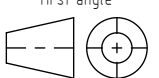




Änderungstabelle				
Gez./drawn	gepr./ checked	DATUM/ date	Änderung/ change note	Index

Do not scale! If in doubt ask!		dimensions without tolerances Maße ohne Toleranzangabe DIN7168-mittel	Gez./drawn A.Weiss	Gepr./checked F.Wachter	Datum/date 12.05.2020	Masses/weight (kg) 1989	Anz./qty. 2
$\sqrt{w} = \sqrt{Ra\ 3,2}$ $\sqrt{x} = \sqrt{Ra\ 1,6}$ $\sqrt{y} = \sqrt{Ra\ 0,8}$ $\sqrt{z} = \sqrt{\text{geschliffen } Ra\ 0,4}$		 third angle  first angle	Werkstoff / material			Oberfläche/finish blank	
			Härten/hardening			Härte/hardness	
			Kunde / customer HWR			Futter / chuck	
 D-28876 Oyten Luxemburg Straße 5 Tel. +49(0)4207-6887-0 Fax +49(0)4207-6887-15 E-Mail: info@hwr.de			Benennung / title Aufsatzbacke-Schnellwechsel 125 SOLIDClick 125mm x 77mm x 84mm				Maßstab: scale 1:1
							A2
			Z.-Nr. drawing no 682430-84				Blatt sheet 2
COPYRIGHT This Drawing is the property of HWR Spanntechnik and must not be used in whole or in part nor used for manufacture by nor disclosed to any third party without prior written consent of the company!			Ref.-Z.-Nr. reference no.				Blätter of 2
			Ersatz für/substit for				

Maß	Passung		
113	H7	+0,035 0	113,035 113