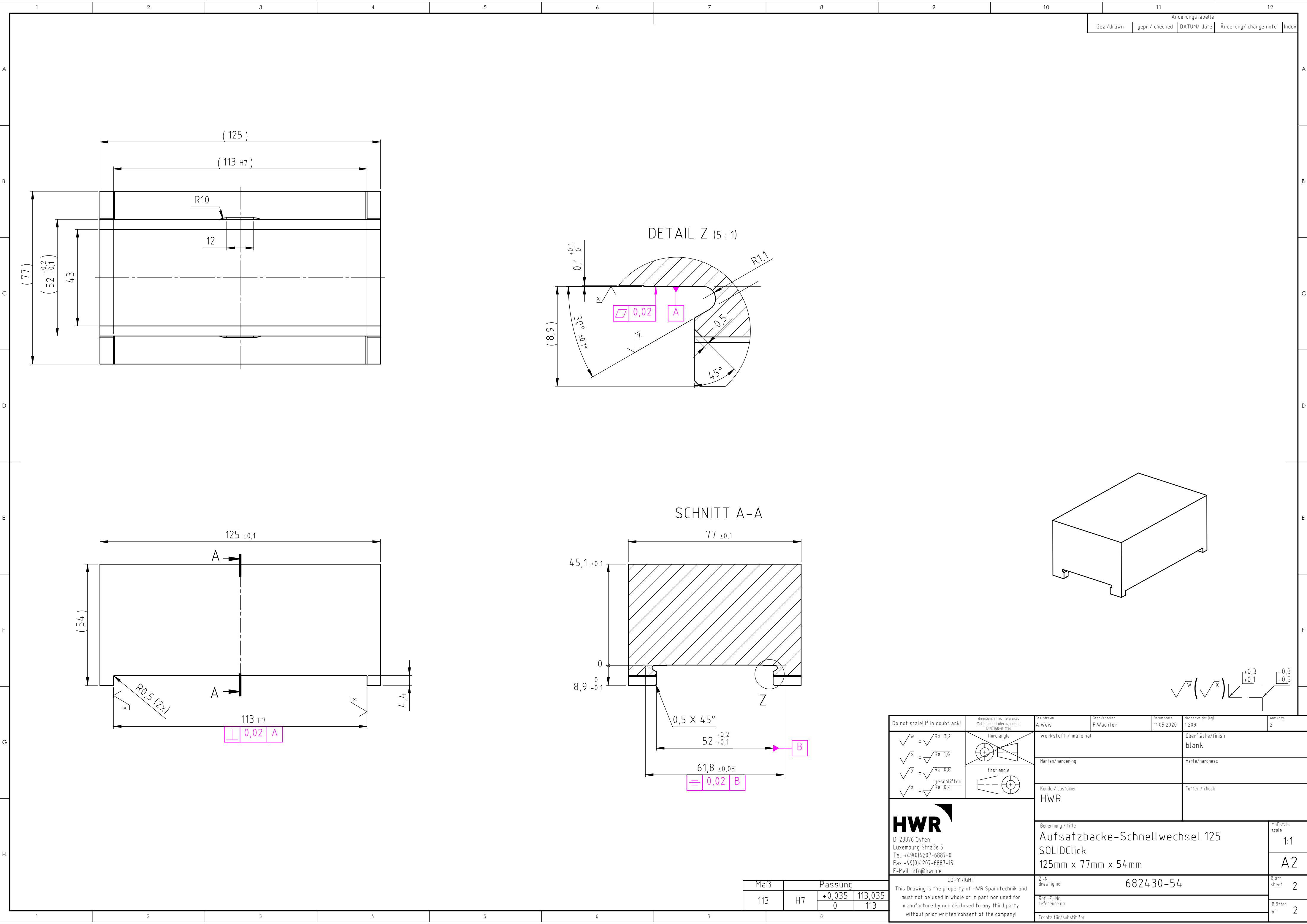




Änderungstabelle				
Gez./drawn	gepr./ checked	DATUM/ date	Änderung/ change note	Index

Do not scale! If in doubt ask!	dimensions without tolerances Maße ohne Toleranzangabe DIN7668-mittel	Gez./drawn A. Weis	Gepr./checked F. Wächter	Datum/date 11.05.2020	Masse/weight (kg) 1.209	Anz./qty. 2
$\sqrt{w} = \sqrt{Ra\ 3,2}$ $\sqrt{x} = \sqrt{Ra\ 1,6}$ $\sqrt{y} = \sqrt{Ra\ 0,8}$ $\sqrt{z} = \sqrt{\text{geschliffen}}$ $\sqrt{z} = \sqrt{Ra\ 0,4}$	third angle first angle	Werkstoff / material		Oberfläche/finish blank		
		Härten/hardening		Härte/hardness		
		Kunde / customer HWR		Futter / chuck		
HWR D-28876 Oyten Luxemburg Straße 5 Tel. +49(0)4207-6887-0 Fax +49(0)4207-6887-15 E-Mail: info@hwr.de COPYRIGHT This Drawing is the property of HWR Spanntechnik and must not be used in whole or in part nor used for manufacture by nor disclosed to any third party without prior written consent of the company!		Benennung / title Aufsatzbacke-Schnellwechsel 125 SOLIDclick 125mm x 77mm x 54mm				Maßstab scale 1:1
		Z.-Nr. drawing no 682430-54				Blatt sheet 2
		Ref.-Z.-Nr. reference no.				Blätter of 2
		Ersatz für/substlt for				

Maß	Passung		
113	H7	+0,035 0	113,035 113