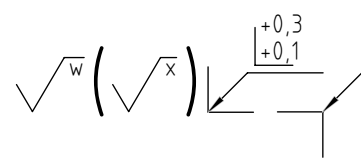
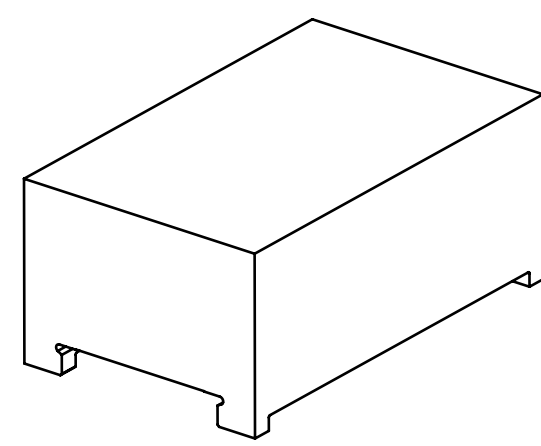
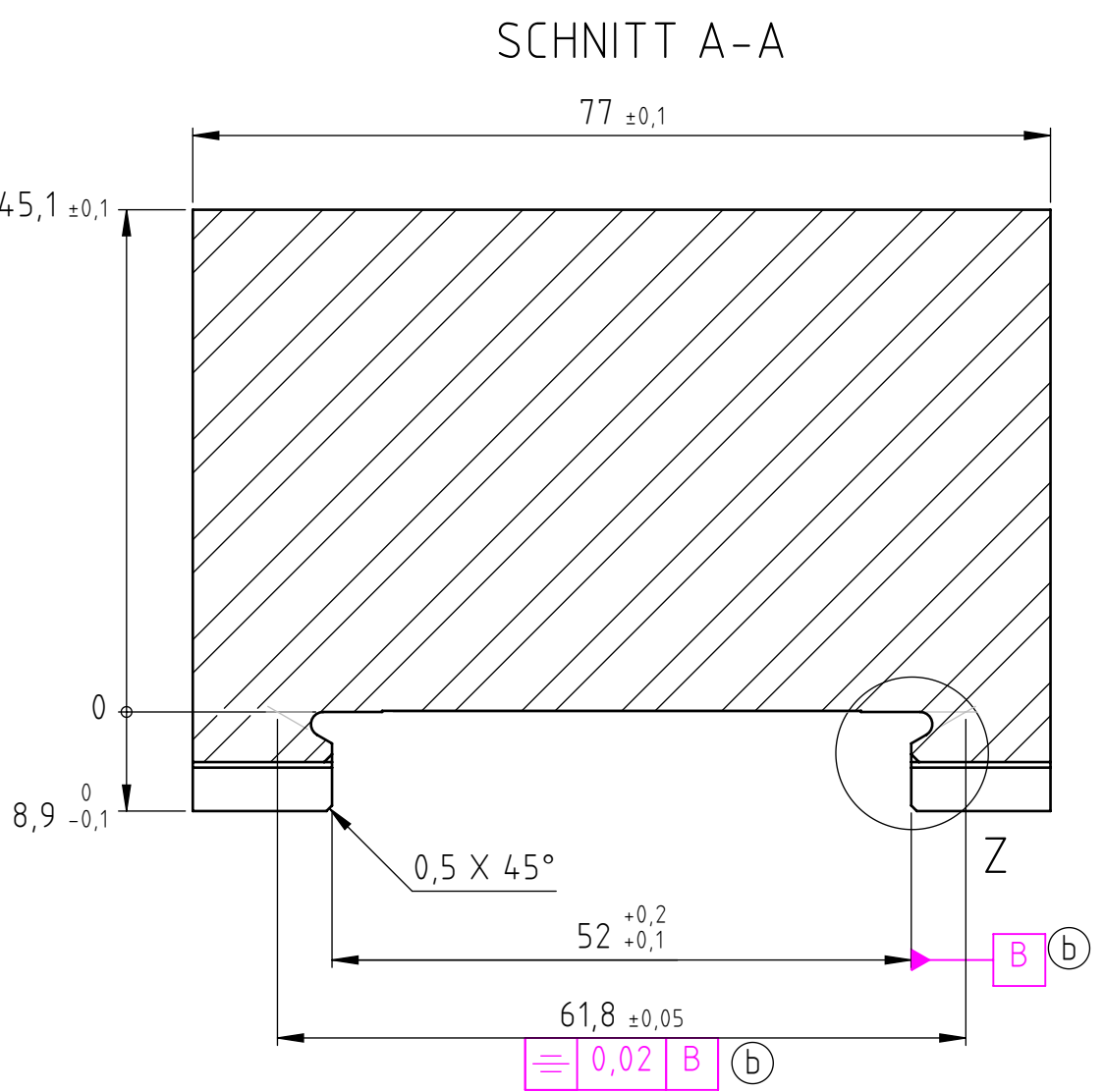
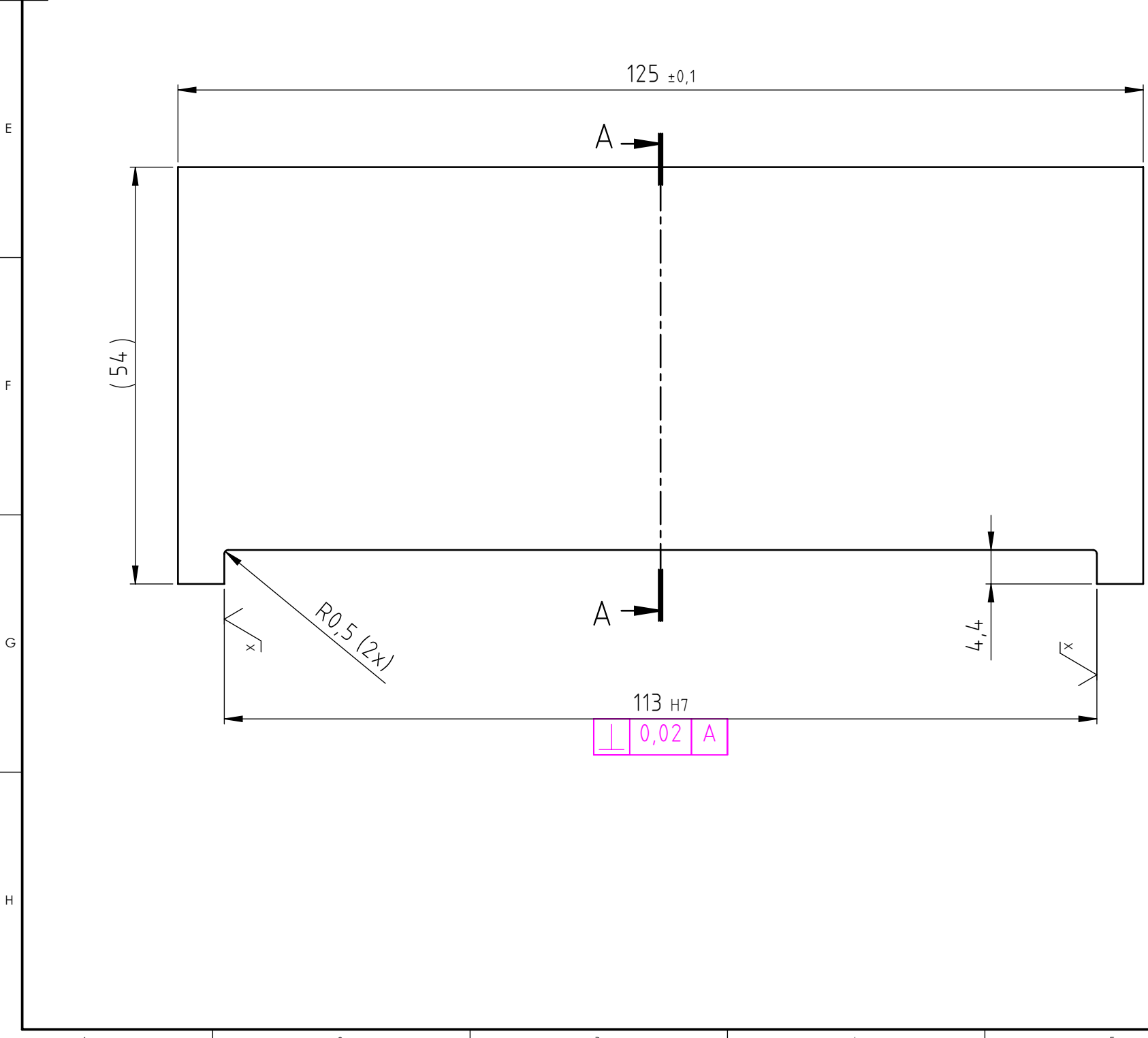
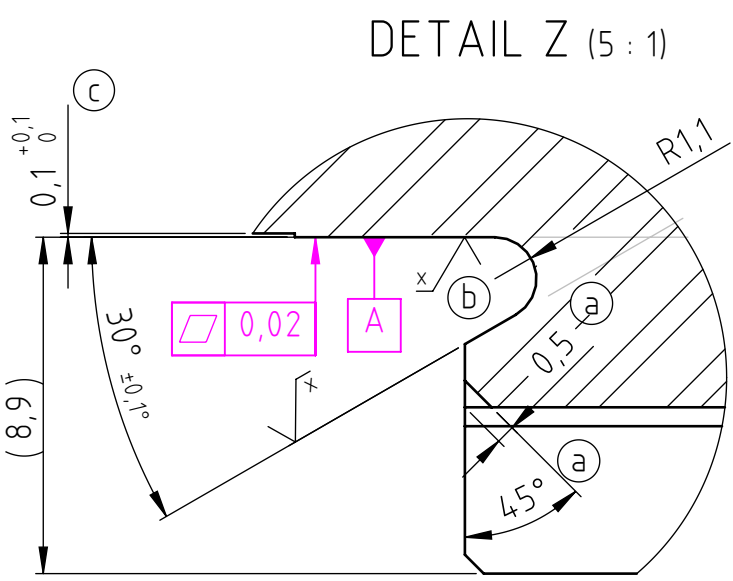
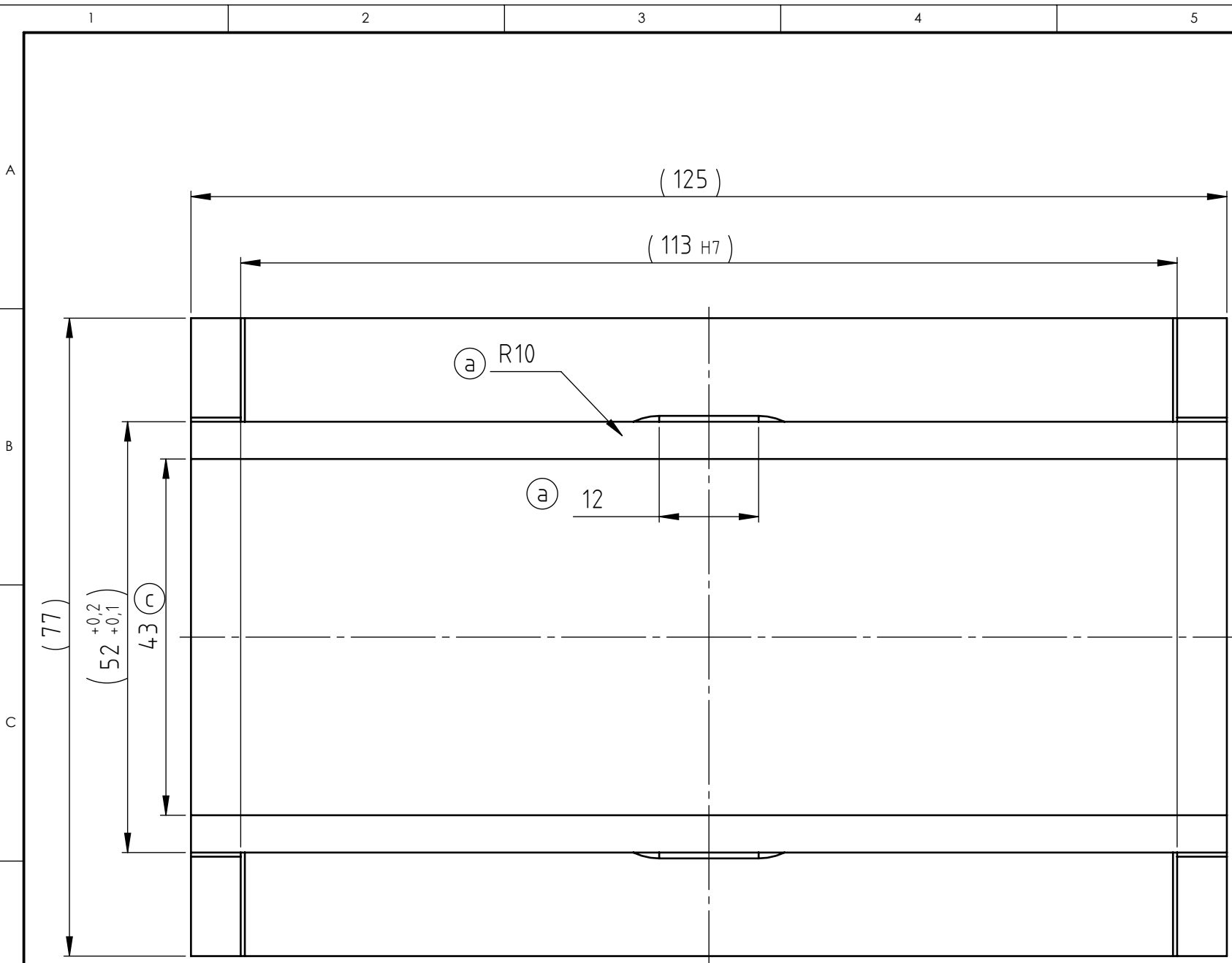
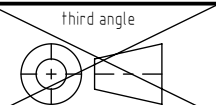
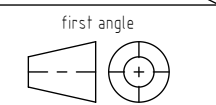


Änderungstabelle				
Gez./drawn	gepr./ checked	DATUM/ date	Änderung/ change note	Index
A.Weis	J.Brunkhorst	06.05.2020	AE000671	a
A.Weis	F.Wachter	12.05.2020	AE000675	b
A.Weis	J.Brunkhorst	03.06.2020	AE000680	c



Do not scale! If in doubt ask!	dimensions without tolerances Maße ohne Toleranzangabe DIN7668-mittel	Gez./drawn F.Wachter	Gepr./checked A.Weis	Datum/date 15.01.2020	Masse/weight (kg) 3.494	Anz./qty 2
$\sqrt{w} = \sqrt{Ra\ 3,2}$ $\sqrt{x} = \sqrt{Ra\ 1,6}$ $\sqrt{y} = \sqrt{Ra\ 0,8}$ $\sqrt{z} = \sqrt{\text{geschliffen } Ra\ 0,4}$	 third angle	Werkstoff / material		Oberfläche/finish blank		
	 first angle	Härten/hardening		Härte/hardness		
		Kunde / customer HWR		Futter / chuck		
 HWR D-28876 Oyten Luxemburg Straße 5 Tel. +49(0)4207-6887-0 Fax +49(0)4207-6887-15 E-Mail: info@hwr.de		Benennung / title				Maßstab: scale
		Aufsatzbacke-Schnellwechsel 125				1.5:1
		SOLIDclick				A2
		125mm x 77mm x 54mm				
This Drawing is the property of HWR Spanntechnik and must not be used in whole or in part nor used for manufacture by nor disclosed to any third party without prior written consent of the company!		Z.-Nr. drawing no				Blatt sheet
		682420-54				2
		Ref.-Z.-Nr. reference no.				Blätter of
		Ersatz für/substit for				2

Maß	Passung		
113	H7	+0,035 0	113,035 113